

Summary of Surgical Face Mask (WNL3B) Testing Results

According to ASTM F2100 (Level 3)

To whom may concern

We,

Winner Medical Co., Ltd.

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Hereby declare

The Surgical Face Mask (WNL3B) (Disposable, Tie-on, 3ply) manufactured by Winner Medical has been tested according to ASTM F2100. All test results meet the specified requirements of Level 3. The detailed information about all testing items refer to the table I and II below.

Table I Requirements specified in ASTM F2100

Characteristic	Level 1 Barrier	Level 2 Barrier	Level 3 Barrier
Bacterial filtration efficiency, %	≥95	≥98	≥98
Differential pressure, mm H ₂ O/cm ²	<5.0	<6.0	<6.0
Sub-micron particulate filtration efficiency at 0.1 micron, %	≥95	≥98	≥98
Resistance to penetration by synthetic blood, minimum pressure in mm Hg for pass result	80	120	160
Flame spread	Class 1	Class 1	Class 1

Table II Test Results Summary for Winner Surgical Face Mask

No.	Sample	Test Item	Test Lab.	Test Report No.	Results	Conclusion
1	Surgical Face Mask	Bacterial filtration efficiency (BFE), (%)	Nelson Laboratories	1316635-S01	> 99.9%	Meet requirement of $\geq 98\%$
2		Differential Pressure (mm H ₂ O/cm ²)	Nelson Laboratories	1316635-S01	4.3 - 4.5	Meet requirement of <6.0
3		Particle filtration efficiency (PFE), (%)	Nelson Laboratories	1316637-S01	99.82 - 99.88 %	Meet requirement of $\geq 98\%$
4		Synthetic Blood Penetration Resistance (160mm Hg)	Nelson Laboratories	1316638-S01	30 specimens pass and 2 specimens failed	Meet requirement of 160 mm Hg
5		Flammability of Clothing Textiles	Nelson Laboratories	1316636-S01	Test Article ignited, but extinguished	Meet requirement of class 1

Appendix

- 1) Test report for Bacterial filtration efficiency (BFE) and Differential pressure
- 2) Test report for Particle filtration efficiency (PFE)
- 3) Test report for Synthetic Blood Penetration Resistance (160mm Hg)
- 4) Test report for Flammability of Clothing Textiles

Prepared By:

Winner Medical Co., Ltd.
Quality Assurance Department



Date:

2020-08-07

Bacterial Filtration Efficiency (BFE) and Differential Pressure (Delta P) Final Report

Test Article: Surgical Face Mask (WNL3B)
Purchase Order: WNNE2000624-3
Study Number: 1316635-S01
Study Received Date: 02 Jul 2020
Testing Facility: Nelson Laboratories, LLC
6280 S. Redwood Rd.
Salt Lake City, UT 84123 U.S.A.
Test Procedure(s): Standard Test Protocol (STP) Number: STP0004 Rev 18
Deviation(s): None

Summary: The BFE test is performed to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts downstream. A suspension of *Staphylococcus aureus* was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at $1.7 - 3.0 \times 10^3$ colony forming units (CFU) with a mean particle size (MPS) of $3.0 \pm 0.3 \mu\text{m}$. The aerosols were drawn through a six-stage, viable particle, Andersen sampler for collection. This test method complies with ASTM F2101-19 and EN 14683:2019, Annex B.

The Delta P test is performed to determine the breathability of test articles by measuring the differential air pressure on either side of the test article using a manometer, at a constant flow rate. The Delta P test complies with EN 14683:2019, Annex C and ASTM F2100-19.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side: Inside
BFE Test Area: $\sim 40 \text{ cm}^2$
BFE Flow Rate: 28.3 Liters per minute (L/min)
Delta P Flow Rate: 8 Liters per minute (L/min)
Conditioning Parameters: $85 \pm 5\%$ relative humidity (RH) and $21 \pm 5^\circ\text{C}$ for a minimum of 4 hours
Test Article Dimensions: $\sim 177 \text{ mm} \times \sim 156 \text{ mm}$
Positive Control Average: 1.9×10^3 CFU
Negative Monitor Count: < 1 CFU
MPS: $3.2 \mu\text{m}$



Sean Shepherd electronically approved for
Study Director

James Luskin

04 Aug 2020 20:56 (+00:00)
Study Completion Date and Time

Results:

Test Article Number	Percent BFE (%)
1	>99.9 ^a
2	>99.9
3	>99.9 ^a
4	>99.9 ^a
5	>99.9 ^a

^a There were no detected colonies on any of the Andersen sampler plates for this test article.

Test Article Number	Delta P (mm H ₂ O/cm ²)	Delta P (Pa/cm ²)
1	4.3	42.2
2	4.4	42.7
3	4.5	44.1
4	4.4	43.2
5	4.4	43.4

The filtration efficiency percentages were calculated using the following equation:

$$\% BFE = \frac{C - T}{C} \times 100$$

C = Positive control average

T = Plate count total recovered downstream of the test article

Note: The plate count total is available upon request

Flammability of Clothing Textiles Final Report

Test Article: Surgical Face Mask (WNL3B)
 Purchase Order: WNNE2000624-3
 Study Number: 1316636-S01
 Study Received Date: 02 Jul 2020
 Testing Facility: Nelson Laboratories, LLC
 6280 S. Redwood Rd.
 Salt Lake City, UT 84123 U.S.A.
 Test Procedure(s): Standard Test Protocol (STP) Number: STP0073 Rev 06
 Deviation(s): None

Summary: This procedure was performed to evaluate the flammability of plain surface clothing textiles by measuring the ease of ignition and the speed of flame spread. The parameter of time is used to separate materials into different classes, thereby assisting in a judgment of fabric suitability for clothing and protective clothing material. The test procedure was performed in accordance with the test method outlined in 16 CFR Part 1610 (a) *Step 1 - testing in the original state*. *Step 2 - Refurbishing and testing after refurbishing*, was not performed. All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Article Side Tested: Outside Surface
 Orientation: Machine

Test Criteria for Specimen Classification (See 16 CFR Part 1610.7):

Class	Plain Surface Textile Fabric
1	Burn time ≥ 3.5 seconds
2	Not applicable to plain surface textile fabrics
3	Burn time < 3.5 seconds

The 16 CFR Part 1610 standard specifies that 10 replicates are to be tested if, during preliminary testing, only 1 test article exhibits flame spread and it is less than 3.5 seconds or the test articles exhibit an average flame spread less than 3.5 seconds. Five replicates are to be tested if no flame spread is observed upon preliminary testing, if only 1 test article exhibits flame spread and it is equal to or greater than 3.5 seconds, or if the average flame spread is equal to or greater than 3.5 seconds. In accordance with the standard, 5 replicates were tested for this study.



Curtis Gerow electronically approved
 Study Director

Curtis Gerow

30 Jul 2020 21:23 (+00:00)
 Study Completion Date and Time

Results:

Replicate Number	Time of Flame Spread
1	IBE
2	IBE
3	IBE
4	IBE
5	IBE

IBE = Test Article ignited, but extinguished

Latex Particle Challenge Final Report

Test Article: Surgical Face Mask (WNL3B)
Purchase Order: WNNE2000624-3
Study Number: 1316637-S01
Study Received Date: 02 Jul 2020
Testing Facility: Nelson Laboratories, LLC
6280 S. Redwood Rd.
Salt Lake City, UT 84123 U.S.A.
Test Procedure(s): Standard Test Protocol (STP) Number: STP0005 Rev 08
Deviation(s): None

Summary: This procedure was performed to evaluate the non-viable particle filtration efficiency (PFE) of the test article. Monodispersed polystyrene latex spheres (PSL) were nebulized (atomized), dried, and passed through the test article. The particles that passed through the test article were enumerated using a laser particle counter.

A one-minute count was performed, with the test article in the system. A one-minute control count was performed, without a test article in the system, before and after each test article. Control counts were performed to determine the average number of particles delivered to the test article. The filtration efficiency was calculated using the number of particles penetrating the test article compared to the average of the control values. During testing and controls, the air flow rate is maintained at 1 cubic foot per minute (CFM) \pm 5%.

The procedure employed the basic particle filtration method described in ASTM F2299, with some exceptions; notably the procedure incorporated a non-neutralized challenge. In real use, particles carry a charge, thus this challenge represents a more natural state. The non-neutralized aerosol is also specified in the FDA guidance document on surgical face masks. All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side: Inside
Area Tested: 91.5 cm²
Particle Size: 0.1 μ m
Laboratory Conditions: 21°C, 30% relative humidity (RH) at 1608; 21°C, 31% RH at 1720
Average Filtration Efficiency: 99.85%
Standard Deviation: 0.029



McKenna Wild electronically approved for
Study Director

Curtis Gerow

29 Jul 2020 17:40 (+00:00)
Study Completion Date and Time

Results:

Test Article	Test Article Counts	Average Control Counts	Filtration Efficiency (%)
1	16	13,399	99.88
2	25	13,636	99.82
3	22	13,556	99.84
4	24	13,505	99.82
5	18	14,026	99.87

Synthetic Blood Penetration Resistance Final Report

Test Article: Surgical Face Mask (WNL3B)
 Purchase Order: WNNE2000624-3
 Study Number: 1316638-S01
 Study Received Date: 02 Jul 2020
 Testing Facility: Nelson Laboratories, LLC
 6280 S. Redwood Rd.
 Salt Lake City, UT 84123 U.S.A.
 Test Procedure(s): Standard Test Protocol (STP) Number: STP0012 Rev 09
 Deviation(s): None

Summary: This procedure was performed to evaluate surgical facemasks and other types of protective clothing materials designed to protect against fluid penetration. The purpose of this procedure is to simulate an arterial spray and evaluate the effectiveness of the test article in protecting the user from possible exposure to blood and other body fluids. The distance from the target area surface to the tip of the cannula is 30.5 cm. A test volume of 2 mL of synthetic blood was employed using the targeting plate method.

This test method was designed to comply with ASTM F1862 and ISO 22609 (as referenced in EN 14683:2019 and AS4381:2015) with the following exception: ISO 22609 requires testing to be performed in an environment with a temperature of $21 \pm 5^\circ\text{C}$ and a relative humidity of $85 \pm 10\%$. Instead, testing was performed at ambient conditions within one minute of removal from the environmental chamber held at those parameters.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Number of Test Articles Tested: 32
 Number of Test Articles Passed: 30
 Test Side: Outside
 Pre-Conditioning: Minimum of 4 hours at $21 \pm 5^\circ\text{C}$ and $85 \pm 5\%$ relative humidity (RH)
 Test Conditions: 23.7°C and 21% RH

Results: Per ASTM F1862 and ISO 22609, an acceptable quality limit of 4.0% is met for a normal single sampling plan when ≥ 29 of 32 test articles show passing results.

Test Pressure: 160 mmHg (21.3 kPa)

Test Article Number	Synthetic Blood Penetration
1, 3-16, 18-32	None Seen
2, 17	Yes



Leah Tiberius electronically approved for
Study Director

James Luskin

16 Jul 2020 21:10 (+00:00)
Study Completion Date and Time